




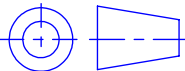


CL06-0480-CC
Bore dia - 30mm
Piston dia - 14mm
Full stroke -23.5mm
Locking stroke - 20.5mm
Lock cyl.area - 7.07cmsq

| | | | | | | | | | | | | | | | | | | | | |
|------------------------|---|--------------|-----------------------|---|-----|-----|---|-----|-----|---|-----|-----|---|--|--|------------|---------------|------------------------------------|---|--|
| Surface Finish |  | | |  | | |  | | |  | | |  | | | ZONE | SCALE | 1:1 |  | |
| Ra Value μm | 0.025 | 0.05 | 0.1 | 0.2 | 0.4 | 0.6 | 0.8 | 1.2 | 1.6 | 2.5 | 5.0 | 10 | | | | | | | | |
| Ra Symbol | N1 | N3 | N2 | N4 | N5 | N6 | N7 | N8 | N9 | N10 | N11 | N12 | | | | | | | | |
| | | | | | | | | | | | | | | | | | GROUP No:— | WEIGHT | | |
| | | | | | | | | | | | | | | | | | LINK | | | |
| | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | |
| | | | DESCRIPTION | | | | | | | | | | | | | | Qty. | Casting/forging/ welding drg.no | | |
| Drawn | Prabhakar | DESCRIPTION | | | | | | | | | | | | | | | | | | |
| Checked | Prabhakar | CL06-0480-CC | | | | | | | | | | | | | | | | | | |
| Approved | 19/09/21 | | | | | | | | | | | | | | | | | | | |
| Date | 19/09/21 | | | | | | | | | | | | | | | Drawing NO | | | | |
| Clamping elements type | | | CLASP BANGALORE-72 | | | | | | | | | | | | | | SHEET: 1 of 1 | | Sheet No: 1/1 | |
| | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | |

| General Tolerance where not specified | | | | | | | | | |
|---------------------------------------|------|--------|---------|----------|--|--------|------|--------|---------|
| Liner - length or Diameter | | | | | Angular-length of shoter side of the angle | | | | |
| 0.5-6 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000 | Upto 6 | 6-30 | 30-120 | 120-400 |
| ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±1° | ±30° | ±10° | ±20° |